
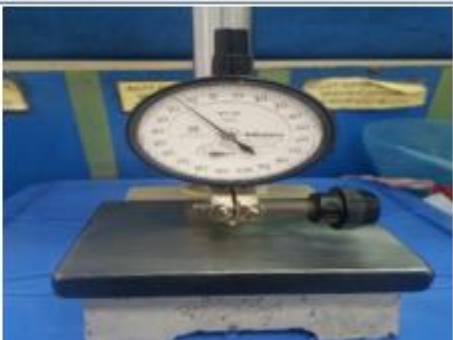

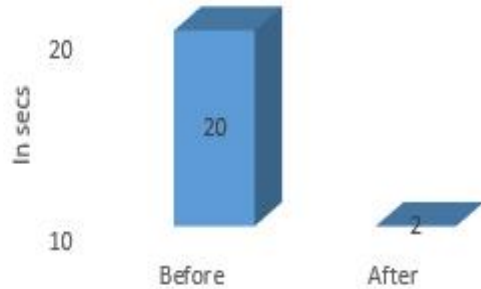


## Best Kaizen

		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET			
		TPM CIRCLE NAME :		LOSS NO./STEP												
Plant : P14		DEPT :	Quality	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M				
CELL :-	A247 CBS assembly.	CELL NAME :	A247 CBS assembly.	M/C STAGE:	Assembly.			OPERATION:	Inspection							
KAIZEN THEME :		KAIZEN IDEA :														
To provide Digital plunger dial indicator to check rotor thickness and parallelism. Deskillling the inspection process.		For checking thickness & parallelism of rotors digital plunger dial indicator to be provided.							BENCHMARK:							
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET:							
At present digital plunger dial not available for this currently dial plunger is available.		digital plunger dial indicator is provided for checking rotors thickness and parallelism.							KAIZEN START:							
WHY-WHY ANALYSIS:									TARGET DATE:							
<p>Why1:- Time consumption is more to take readings in dial gauge operator.</p> <p>Why2:- need skilled operator for inspection.</p> <p>Why3:- digital dial gauge not available.</p>		BEFORE			AFTER				KAIZEN FINISH:				26.03.2019			
									TEAM MEMBERS:							
									Yogesh B.							
									BENEFITS:-							
									1. Inspection cycle time reduced.							
									2. Avoid customer complaint.							
									3. Deskillling the inspection method							
									KAIZEN SUSTAINANCE							
									WHAT TO DO:-							
									Frequently usage of the gauge..							
									HOW TO DO:							
									As per standard instructions ..							
									FREQUENCY:							
									As per requirement.							
ROOT CAUSE		RESULTS:					SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
At present digital plunger dial not available for this currently dial plunger is available.							SR. No		CELL/ PRODUCT		TDC		RESP.		STATUS	
REGISTRATION NO.:																
DATE:																
REGISTERED BY:		Mr.Subramani														
MANGERS SIGN:		Mr. Manjunagendra														
							HD SCOPE INFORMATION IN OTHER PLANT									
							SR. No		Plant		WHEN		WHOM		STATUS	